

April-23-15 9:57:04 AM

Item ID: D139-799-025

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cargo Compartment Rain Gutter

Stop *NS2*

Start Date: 4/23/15 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/01/15 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:		Date:	Tooling:	Date:
QC:		Date:	SPC (Y/N):	Date:

Run	Start	*NR1*
	Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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[illegible]

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D139-799-025
CHG001

0.00

DAS
CS
9-89

MAY 08 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

DAS
27
9-39

DA
26
19-85

APR 28 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

MAY 08 2015

DAS
86
9-89

Work Order ID 132017

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132017

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Item ID: D139-799-025

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cargo Compartment Rain Gutter

Stop

NS2

Start Date: 4/23/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/01/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

ERA- see LL before closing

0.00

DAS

OS

9-89

Packaging

Identify and pack for shipping as per PPP D139-799-025

Location: _____

PPP rev: _____

MAY 08 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

MCS

MAY 12 2015

Quality Control

WCS-05-12

ERA 6105

Picklist Print

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Work Order ID: 132017

132017

Parent Item: D139-799-025

D139-799-025

Parent Item Name: Cargo Compartment Rain Gutter

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VER:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4456-1 *D4456-1* ✓ Fwd Raingutter, LH		Manufactured	No			110	Each	11.0000	1	1		DAS 27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST108				11				APR 28 2015	
				114083				3					
				126475				8					
D4456-2 *D4456-2* ✓ Fwd Raingutter, RH		Manufactured	No			110	Each	8.0000	1	1		DAS 27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST108				8				APR 28 2015	
				114084				1					
				126476				7					
D4456-3 *D4456-3* ✓ Aft Raingutter, LH		Manufactured	No			110	Each	9.0000	1	1		DAS 27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST108				9				APR 28 2015	
				114085				1					
				126477				8					
D4456-4 *D4456-4* ✓ Aft Raingutter, RH		Manufactured	No			110	Each	15.0000	1	1		DAS 27 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				ST108				15				APR 28 2015	
				114086				7					
				126478				8					

Picklist Print

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Work Order ID: 132017

132017

Parent Item: D139-799-025

D139-799-025

Parent Item Name: Cargo Compartment Rain Gutter

Start Date: 4/23/15

Required Date: 5/01/15

Start Qty: 1.00

Required Qty: 1.00

~~D4456-5~~

Manufactured No

110

Each

20.0000

2

2

D4456-5

Center Raingutter

JAS

27

9-89

Location

Loc Qty

Loc Code

ST207

20

~~114087~~

4

126479

16

DAS

06

9-89

DAS

27

9-89

APR 28 2015

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE